

# Work Order ID 64472

December 6, 2010 11:45:45 AM

Page 1

Item ID: D350-607-143

Revision ID:

Item Name: Automatic Lid Opener Installation

Start Date: 12/06/10 Start Qty: 2.00

Required Date: 12/06/10 Req'd Qty: 2.00

Reference:

Accept

Setup Start

Stop

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D350-607-1

A

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D350-607-143  
CHG001

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

OK for wh 10/12/06

8/10/12/06

10/12/06 sf 20

8/10/12/06

(42)

# Work Order ID 64472

December 6, 2010 11:45:45 AM



Page 2

Item ID: D350-607-143

Accept



Setup Start



Revision ID:

Stop



Item Name: Automatic Lid Opener Installation

Start Date: 12/06/10 Start Qty: 2.00



Cust Item ID:

Required Date: 12/06/10 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.  
Code Qty Qty Number Stamp

130

0.00



Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-607-143

Location: A  
PPP rev: 32

10/12/06 *[Signature]*

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

CK 10/12/06

mf  
10-12-06

# Picklist Print

December 6, 2010 11:45:41 AM

Page 1

Work Order ID: 64472

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 12/06/10

Required Date: 12/06/10

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC  
per dwg revC DD 10.01.18 verified by:EC  
545 DD 10.04.19 verified by:EC

IPP RevB: as  
IPP Rev:C as per ecn10-

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3953-7

Manufactured No

110

Each

8.0000



12/10/10

Spring Spacer

Location

Loc Qty

Loc Code

ST100

6

64257

6

ST101

1

63674

1

ST103

1

59438

1

D3953-3

Manufactured No

110

Each

10.0000



12/12/10

Gas Spring Stud, Lid

Location

Loc Qty

Loc Code

ST100

10

64020

10

110

Each

12.0000



12/12/10

D3953-5

Manufactured No

Gas Spring Stud, Base

Location

Loc Qty

Loc Code

ST101

12

53758

12

12/12/10

# Picklist Print

December 6, 2010 11:45:42 AM

Work Order ID: 64472

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Page 2  
1/5

D3953-9  
Gas Spring Washer

Manufactured No

110

Each

7.0000

Start Date: 12/06/10

Start Qty: 2.00

Required Date: 12/06/10

Required Qty: 2.00

## Location

## Loc Qty

## Loc Code

ST100

5

64258

5

ST103

2

60008

2

D3953-11  
Gas Spring Spacer

Manufactured No

110

Each

5.0000

## Location

## Loc Qty

## Loc Code

ST101

5

52767

5

D3953-15  
Gas Spring Bracket

Manufactured No

110

Each

11.0000

## Location

## Loc Qty

## Loc Code

ST101

11

53437

11

D3953-17  
Gas Spring Spacer

Manufactured No

110

Each

12.0000

## Location

## Loc Qty

## Loc Code

ST101

12

57143

1

64021

11

# Picklist Print

December 6, 2010 11:45:42 AM

Page 3

Work Order ID: 64472

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 12/06/10

Required Date: 12/06/10

Start Qty: 2.00

Required Qty: 2.00

D3969-1

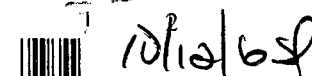
Manufactured No

110 Each

35.0000



Spring (Basket Lid)



Location

Loc Qty

Loc Code

ST272

35

52889

23

53759

12

2

AN3C11A

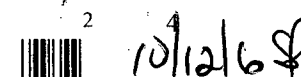
Purchased No

110 Each

30.0000



BOLT



Location

Loc Qty

Loc Code

ST351

30

112969

30

4

AN3C15A

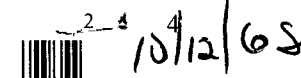
Purchased No

110 Each

48.0000



Bolt



Location

Loc Qty

Loc Code

ST352

48

112255

3

112969

45

4

AN310-4

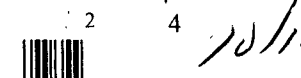
Purchased No

110 Each

60.0000



NUT



Location

Loc Qty

Loc Code

ST324

60

115936

10

116075

50

4

December 6, 2010 11:45:42 AM

Shop Packet Print

Page 3

# Picklist Print

December 6, 2010 11:45:43 AM

Page 4

Work Order ID: 64472

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 12/06/10

Required Date: 12/06/10

Start Qty: 2.00

Required Qty: 2.00

MS21043-3

Purchased

No

110

Each

1,804.000



10/12/10 sl

Nut

## Location

## Loc Qty

## Loc Code

FG

76

103691

76

ST301

1728

112314

1728

MS24665-2-12

Purchased

No

110

Each

83.0000



10/12/10 sl

COTTER PIN

## Location

## Loc Qty

## Loc Code

ST309

83

111499

83

NAS1149C0332R

Purchased

No

110

Each

6,145.000



10/12/10 sl

Washer

## Location

## Loc Qty

## Loc Code

ST297

6145

115000

125

115698

35

115832

985

116025

2000

116304

3000

December 6, 2010 11:45:43 AM

Shop Packet Print

Page 4

# Picklist Print

December 6, 2010 11:45:43 AM

Work Order ID: 64472

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Page 5

5



Start Date: 12/06/10

Required Date: 12/06/10

Start Qty: 2.00

Required Qty: 2.00

NAS1149C0432R

Purchased

No

110

Each

458.0000



10/12/10 sl ax

S-2  
Washer



Location

Loc Qty

Loc Code

ST297

458

114292

50

114742

208

116304

200

4

## 6.3 D350-607-141/-143/-145 AUTOMATIC LID OPENER INSTL

Qty -141	Qty -143	Qty -145	Part Number	Description
X			D350-607-141	AUTOMATIC LID OPENER INSTL (FOR USE ON -041 BASKET)
	X		D350-607-143	AUTOMATIC LID OPENER INSTL (FOR USE ON -043/-047 BASKET)
		X	D350-607-145	AUTOMATIC LID OPENER INSTL (FOR USE ON -045 BASKET)
2		1	D3953-1	GAS SPRING BRACKET
2	1	1	D3953-3	GAS SPRING STUD (LID)
2	1	1	D3953-5	GAS SPRING STUD (BASE)
2	1	1	D3953-7	GAS SPRING SPACER
4	2	2	D3953-9	GAS SPRING WASHER
2	1	1	D3953-11	GAS SPRING SPACER
2		1	D3953-13	GAS SPRING SPACER
	1		D3953-15	GAS SPRING BRACKET
	1		D3953-17	GAS SPRING SPACER
2	1	1	D3969-1	GAS SPRING
4	2	2	AN3C11A	BOLT
	2		AN3C15A	BOLT
4		2	AN3C16A	BOLT
4	2	2	AN310-4	CASTELLATED NUT
8	4	4	MS21043-3	NUT
4	2	2	MS24665-212	COTTER PIN
8	4	4	NAS1149C0332R	WASHER (OR AN960C10L)
4	2	2	NAS1149C0432R	WASHER (OR AN960C416L)

• COPYRIGHT © 1994 BY DART AEROSPACE LTD •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: A

Date: 10.03.10



# Work Order ID 64472

December 6, 2010 11:45:45 AM



Item ID: D350-607-143

Revision ID:

Item Name: Automatic Lid Opener Installation

Start Date: 12/06/10 Start Qty: 2.00

Required Date: 12/06/10 Req'd Qty: 2.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D350-607-1

A

100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D350-607-143  
CHG001

h 10:12:00

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

10/12/10 sf 20

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control